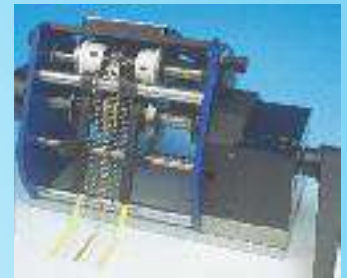


# TP6/PR-F/1 CUTTING BENDING FORMING MACHINE FOR AXIAL COMPONENTS

## EXAMPLES OF FORM



43.OLO1 STANDARD



The model TP6/PR-F is designed for cutting and forming axial taped components. Version 43.OLO1 is suitable for lead  $\varnothing$  0,5 to 0,9 mm (.19 to .035"). Die assemblies designed for each one of the version, need to be ordered separately depending on the form required. It is possible to order special forms, supplying Olamef with drawings and specifications. This high quality machine is designed and manufactured to last long time. Preforming operations are realized in order not to mark, scratch or deform leads. Machine's adjustment takes advantage of '97 system. It can be motorised. Waste tape ejector TNS is always already included with the machine's price.

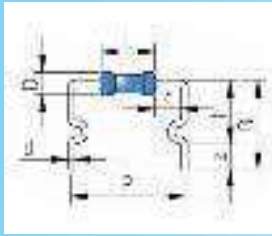
PRODUCTION/HOUR  
TAPED: 7000  
LOOSE: 5000



TNS - 21.0013 WASTE TAPE EJECTOR IS  
ALWAYS ALREADY INCLUDED WITH THE MACHINE

# TP6/PR-F/1 STANDARD DIE ASSEMBLIES

420800 - STAND OFF 2,5MM



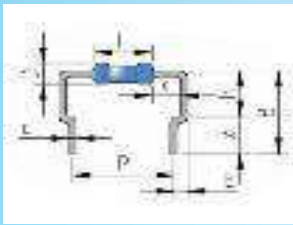
	MM		IN	
	min	max	min	max
<b>P</b>	10.16	60.96	.4	2.4
<b>L</b>		50		1.968
<b>c</b>	1.2		.047	
<b>h</b>	6	9	.236	.354
<b>B</b>	8	11	.314	.433
<b>d</b>	0.5	0.9	.019	.035
<b>D</b>	0.5	8	.019	.314
<b>z</b>	2	4	.078	.157

420850 - LOCK IN



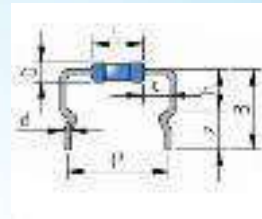
	MM		IN	
	min	max	min	max
<b>P</b>	10.16	60.96	.4	2.4
<b>L</b>		50		1.023
<b>c</b>	1.2		.047	
<b>h</b>	4.5	8	.177	.314
<b>B</b>	7.5	11	.295	.433
<b>d</b>	0.5	0.8	.019	.031
<b>D</b>	0.5	8	.019	.314
<b>z</b>	3	4	.118	.157

420900 - REDUCED PITCH



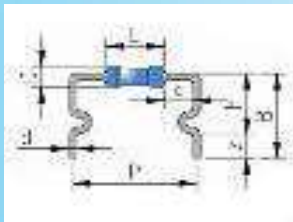
	MM		IN	
	min	max	min	max
<b>P</b>	7.62	58.42	.3	2.3
<b>L</b>		50		1.968
<b>c</b>	1.2		.047	
<b>h</b>	5	9	.196	.354
<b>B</b>	7	11	.275	.433
<b>d</b>	0.5	0.9	.019	.035
<b>D</b>	0.5	8	.019	.314
<b>z</b>	2	4	.078	.157
<b>E</b>	1.27		.05	

420950 - LOCK IN



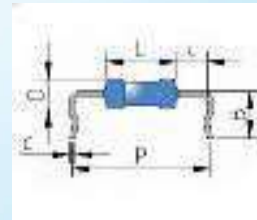
	MM		IN	
	min	max	min	max
<b>P</b>	10.16	60.96	.4	2.4
<b>L</b>		50		1.968
<b>c</b>	1.2		.047	
<b>h</b>	4.5	8	.177	.314
<b>B</b>	7.6	11	.295	.433
<b>d</b>	0.6	0.9	.023	.035
<b>D</b>	0.6	8	.023	.314
<b>z</b>	3	4.5	.118	.177

420750 - STAND OFF 3MM



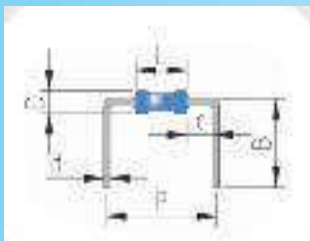
	MM		IN	
	min	max	min	max
<b>P</b>	10.16	60.96	.4	2.4
<b>L</b>		50		1.968
<b>c</b>	1.2		.047	
<b>h</b>	6.5	9.5	.255	.374
<b>B</b>	8.5	11.5	.334	.452
<b>d</b>	0.5	0.9	.019	.035
<b>D</b>	0.5	8	.019	.314
<b>z</b>	2	4	.078	.157

421000 - BODY LOCKED



	MM		IN	
	min	max	min	max
<b>P</b>	10.16	60.96	.4	2.4
<b>L</b>		50		1.968
<b>c</b>	1.2		.047	
<b>h</b>	5	8	.196	.314
<b>B</b>	5	8	.196	.314
<b>d</b>	0.5	0.8	.019	.031
<b>D</b>	2	8	.078	.314

420650 - "U" BEND



	MM		IN	
	min	max	min	max
<b>P</b>	10.16	60.96	.4	1.2
<b>L</b>		50		1.968
<b>c</b>	1.2		.047	
<b>h</b>	6	12	.236	.472
<b>B</b>	6	12	.236	.472
<b>d</b>	0.5	0.9	.019	.035
<b>D</b>	0.5	8	.019	.314

42100004 - LOW BODY LOCKED



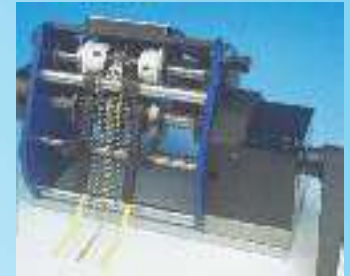
	MM		IN	
	min	max	min	max
<b>P</b>	10.16	60.96	.4	2.4
<b>L</b>		50		1.023
<b>c</b>	1.2		.047	
<b>h</b>	3	8	.118	.314
<b>B</b>	6	11	.236	.433
<b>d</b>	0.5	0.8	.019	.031
<b>D</b>	0.5	8	.019	.314
<b>z</b>	3	4	.118	.157

# TP6/PR-F/2 CUTTING BENDING FORMING MACHINE FOR AXIAL COMPONENTS

## EXAMPLES OF FORM



## 43.0L02 REINFORCED



The model TP6/PR-F/2 is designed for cutting and forming axial taped components. Version 43.0L02 is suitable for lead  $\varnothing$  0,8 to 1 mm (.031 to .039"). Die assemblies designed for each one of the version, need to be ordered separately depending on the form required. It is possible to order special forms, supplying Olamef with drawings and specifications. This high quality machine is designed and manufactured to last long time. Preforming operations are realized in order not to mark, scratch or deform leads. Machine's adjustment takes advantage of '97 system. It can be motorised. Waste tape ejector TNS is always already included with the machine's price.

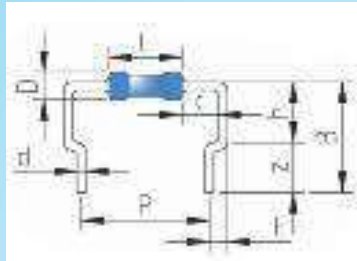
PRODUCTION/HOUR  
TAPED: 7000  
LOOSE: 5000



TNS - 21.0013 WASTE TAPE EJECTOR IS ALWAYS ALREADY INCLUDED WITH THE MACHINE

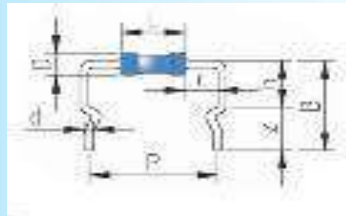
# TP6/PR-F/2 STANDARD DIE ASSEMBLIES

## 420900 - REDUCED PITCH



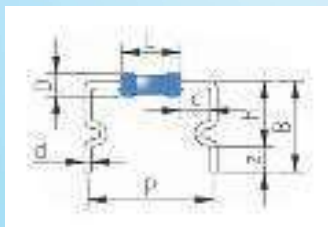
	MM		IN	
	min	max	min	max
<b>P</b>	7,62	58,42	.3	2.3
<b>L</b>		50		1.968
<b>c</b>	1,5		.059	
<b>h</b>	6	12	.236	.472
<b>B</b>	8	14	.314	.551
<b>d</b>	0,8	1	.031	.039
<b>D</b>	0,8	8	.031	.314
<b>z</b>	2	4	.078	.157
<b>E</b>	1,27		.05	

## 420950 - LOCK IN



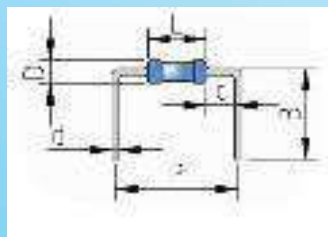
	MM		IN	
	min	max	min	max
<b>P</b>	10,16	60,96	.4	2.4
<b>L</b>		50		1.968
<b>c</b>	1,5		.059	
<b>h</b>	5,5	11	.216	.433
<b>B</b>	8,5	14	.334	.551
<b>d</b>	0,8	1	.031	.039
<b>D</b>	0,8	8	.031	.314
<b>z</b>	3	4,5	.118	.177

## 420750 - STAND OFF 3MM



	MM		IN	
	min	max	min	max
<b>P</b>	10,16	60,96	.4	2.4
<b>L</b>		50		1.968
<b>c</b>	1,5		.059	
<b>h</b>	7	12	.275	.472
<b>B</b>	9	14	.354	.551
<b>d</b>	0,8	1	.031	.039
<b>D</b>	0,8	8	.031	.314
<b>z</b>	2	4	.078	.157

## 420650 - "U" BENDING



	MM		IN	
	min	max	min	max
<b>P</b>	10,16	60,96	.4	1.2
<b>L</b>		50		1.968
<b>c</b>	1,2		.047	
<b>B</b>	6	12	.236	.472
<b>d</b>	0,5	0,9	.019	.035
<b>D</b>	0,5	8	.019	.314

# TP6/PR-F/3

CUTTING BENDING  
FORMING MACHINE FOR  
AXIAL COMPONENTS

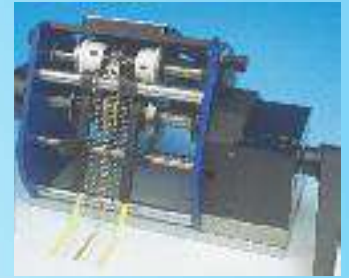
## EXAMPLES OF FORM



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43.0L03 EXTRA REINFORCED

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The model TP6/PR-F/3 is designed for cutting and forming axial taped components. Version 43.0L03 is suitable for lead  $\varnothing$  1 to 1,3mm (.039 to .051"). Die assemblies designed for each one of the version, need to be ordered separately depending on the form required. It is possible to order special forms, supplying Olamef with drawings and specifications. This high quality machine is designed and manufactured to last long time. Preforming operations are realized in order not to mark, scratch or deform leads. It can be motorised. Waste tape ejector TNS is always already included with the machine's price..



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PRODUCTION/HOUR  
TAPED: 7000  
LOOSE: 5000

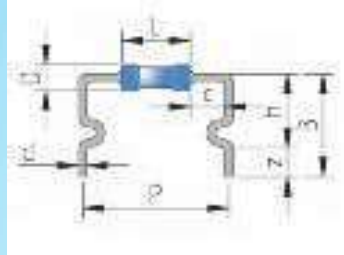
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TNS - 21.0013 WASTE TAPE EJECTOR IS  
ALWAYS ALREADY INCLUDED WITH THE MACHINE

# TP6/PR-F/3 STANDARD DIE ASSEMBLIES

## 430700 - STAND OFF 3MM



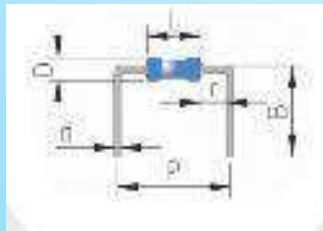
	MM		IN	
	min	max	min	max
<b>P</b>	12.7	60.96	.5	2.4
<b>L</b>		50		1.968
<b>c</b>	2.5		.098	
<b>h</b>	11	16	.433	.629
<b>B</b>	13	18	.511	.708
<b>d</b>	1	1.3	.039	.051
<b>D</b>	1	8	.039	.314
<b>z</b>	2	4	.078	.157

## 430900 - REDUCED PITCH



	MM		IN	
	min	max	min	max
<b>P</b>	10.16	58.42	.4	2.3
<b>L</b>		50		1.968
<b>c</b>	2.5		.098	
<b>h</b>	9	16	.354	.629
<b>B</b>	11	18	.433	.708
<b>d</b>	1	1.3	.039	.051
<b>D</b>	1	8	.039	.314
<b>z</b>	2	4	.078	.157
<b>E</b>	1.27		.05	

## 420650 - "U" BENDING



	MM		IN	
	min	max	min	max
<b>P</b>	12.7	60.96	.5	2.4
<b>L</b>		50		1.968
<b>c</b>	2.5		.098	
<b>B</b>	13	18	.511	.708
<b>d</b>	1	1.3	.039	.051
<b>D</b>	1	8	.039	.314

# TP6/PR-F OPTIONAL ACCESSORIES

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BR6 - 400200 REEL HOLDER

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MOT98/A - 7915032 - 220 V. - MOTOR DRIVE UNIT  
MOT98/A - 7915033 - 110 V. - MOTOR DRIVE UNIT

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CS40 - 51.0400 FEEDER FOR LOOSE COMPONENTS

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430240 COMPLETE BODY GUIDE

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