

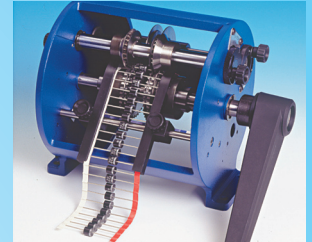
# TP6/PR-B

CUTTING BENDING  
FORMING MACHINE FOR  
AXIAL COMPONENTS

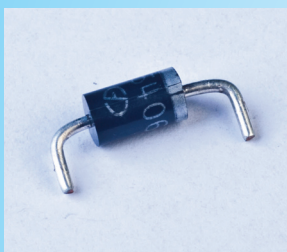
STANDARD LEAD Ø: 1 - 1,3



40.OL21 Z 3,1  
40.OL31 Z 3,9  
40.OL24 Z 5



REINFORCED LEAD Ø: 1 - 1,4



40.OL22 Z 3,1  
40.OL32 Z 3,9  
40.OL25 Z 5

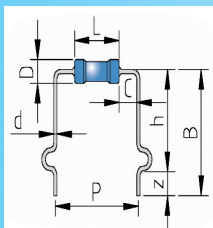
PRODUCTION PER HOUR:  
TAPED 25000  
LOOSE 5000

The model TP6/PR-B is designed for cutting-forming and bending taped axial components. The "stand-off" form keeps the body off the P. C. Board. The machine handles components with lead diameter from 1 to 1,4

mm (.039 to .055"). It can be motorized. With TP6/PR-B it is possible to exclude the kink substituting the cutting/forming wheels with only cutting wheels.

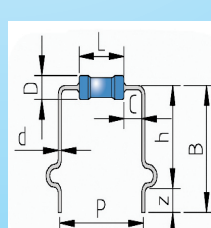
40.OL21- 40.OL31 - 40.OL24  
STANDARD VERSIONS

40.OL22 - 40.OL32 - 40.OL25  
REINFORCED VERSIONS



	MM		IN	
	min	max	min	max
<b>P</b>	6,5	60	.255	2.362
<b>B</b>	10	14	.393	.551
<b>C</b>	1,2		.047	
<b>L</b>		50		1.968
<b>d</b>	1	1,3	.039	.051
<b>D</b>	1	16	.039	.629
<b>h</b>	7	11	.275	.433

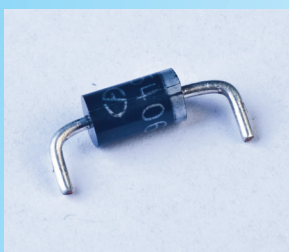
<b>code 40.OL21 Z</b>	3.1 fix	.122 fix
<b>code 40.OL31 Z</b>	3.9 fix	.153 fix
<b>code 40.OL24 Z</b>	5 fix	.196 fix



	MM		IN	
	min	max	min	max
<b>P</b>	10,16	60	.4	2.362
<b>B</b>	10	14	.393	.551
<b>C</b>	2,4		.094	
<b>L</b>		50		1.968
<b>d</b>	1	1,4	.039	.055
<b>D</b>	1	16	.039	.629
<b>h</b>	7	11	.275	.433

<b>code 40.OL22 Z</b>	3.1 fix	.122 fix
<b>code 40.OL32 Z</b>	3.9 fix	.153 fix
<b>code 40.OL25 Z</b>	5 fix	.196 fix

# TP6/PR-B/97 CUTTING BENDING FORMING MACHINE FOR AXIAL COMPONENTS



STANDARD LEAD Ø: 1 -1,3

40.OL21 /97 Z 3,1

40.OL31 /97 Z 3,9

40.OL24 /97 Z 5



REINFORCED LEAD Ø: 1: 1 -1,4

40.OL22 /97 Z 3,1

40.OL32 /97 Z 3,9

40.OL25 /97 Z 5



PRODUCTION PER HOUR:  
TAPED 25000  
LOOSE 5000

The model TP6/PR-B/97 is designed for cutting-forming and bending taped axial components. The "stand-off" form keeps the body off the P. C. Board. The machine handles components with lead diameter from 1 to 1,4 mm (.039 to .055"). It can be motorized. With TP6/PR-B/97 it is possible to exclude the kink substituting the cutting/forming wheels with only cutting

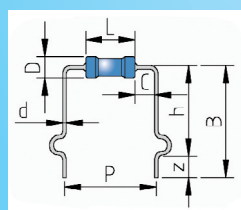
wheels. Easy to set up and use. This system automatically adjusts the bending wheels, reducing the set-up time and making it easier.

This system is available with all versions of TP6/PR-B machine.

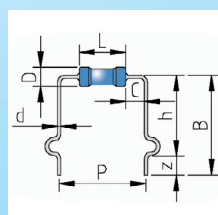
Warning= the maximum pitch possible with the /97 system is 40mm. and the maximum "B" is 10mm.

40.OL21 /97 - 40.OL31 /97 -  
40.OL24 /97 - STANDARD VERSIONS

40.OL22 /97 - 40.OL32 /97 -  
40.OL25 /97 - REINFORCED VERSIONS



	MM		IN	
	min	max	min	max
<b>P</b>	6,5	60	.255	2.362
<b>B</b>	10	14	.393	.551
<b>C</b>	1,2		.047	
<b>L</b>		50		1.968
<b>d</b>	1	1,3	.039	.051
<b>D</b>	1	16	.039	.629
<b>h</b>	7	11	.275	.433



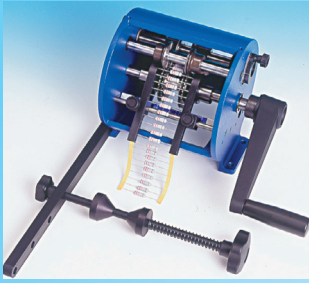
	MM		IN	
	min	max	min	max
<b>P</b>	10,16	60	.4	2.362
<b>B</b>	10	14	.393	.551
<b>C</b>	2,4		.094	
<b>L</b>		50		1.968
<b>d</b>	1	1,4	.039	.055
<b>D</b>	1	16	.039	.629
<b>h</b>	7	11	.275	.433

<b>code 40.OL21 Z</b>	3.1 fix	.122 fix
<b>code 40.OL31 Z</b>	3.9 fix	.153 fix
<b>code 40.OL24 Z</b>	5 fix	.196 fix

<b>code 40.OL22 Z</b>	3.1 fix	.122 fix
<b>code 40.OL32 Z</b>	3.9 fix	.153 fix
<b>code 40.OL25 Z</b>	5 fix	.196 fix

# TP6/PR-B OPTIONAL ACCESSORIES

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BR6 - 400200 REEL HOLDER

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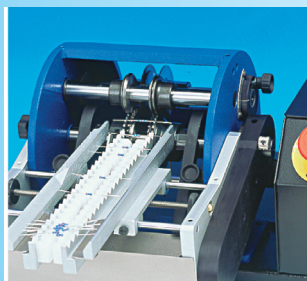
MOT98 - 7915030 - 220 V. - MOTOR DRIVE UNIT.  
MOT98 - 7915031 - 110 V - MOTOR DRIVE UNIT

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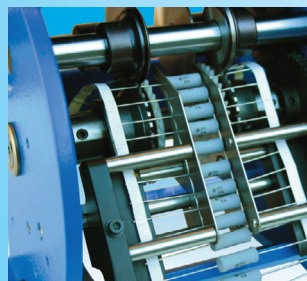
TNS - 21.0011 WASTE TAPE EJECTOR

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CS10 - 51.0100 FEEDER FOR LOOSE COMPONENTS

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200240 BODY GUIDE

MAX LEIGHT COMPONENT BODY = 45 MM

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